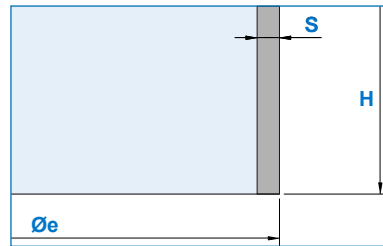


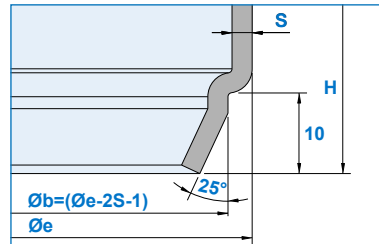
TORISPHERICAL HEADS | TYPE D

Øe mm	H mm	R mm	r mm	h* mm	S mm	V* mm	P** kg/mm
240	70	240	24	22	2-2.5	2.2	0.6
260	70	260	26	18	2-3	2.5	0.6
273	80	273	27.3	26	2-5	3.3	0.7
276	80	276	27.6	25	2-3	3.4	0.7
280	75	280	28	19	2-3	3.2	0.7
290	85	290	29	27	2-2.5	4	0.8
295	85	295	29.5	26	2-3	4.1	0.9
300	83	300	30	23	2-4	4.1	0.9
310	90	310	31	28	2-2.5	4.8	0.9
315	90	315	31.5	28	2-3	5	1
320	80 / 85	320	32	16 / 21	3-5	4.2 / 4.7	0.9 / 1
324	90	324	32.4	26	4-6	5.2	1
350	90	350	35	21	2-5	6	1.1
360	95	360	36	24	2-3.5	6.7	1.2
380	100	380	38	25	2-4	7.9	1.3
390	90	390	39	13	2-4	7.1	1.3
400	100 / 110	400	40	21 / 31	2-5	8.6 / 9.8	1.4 / 1.5
430	105	430	43	20	2-3.5	10.4	1.6
450	105 / 118	450	45	16 / 29	2-6	11.2 / 13.2	1.7 / 1.9
480	130	480	48	35	2-5	16.8	2.2
500	135	500	50	37	2-6	19	2.4
530	145	530	53	40	2.5-4	23	2.7
550	145	550	55	37	2-5	24.5	2.8
560	145	560	56	35	2-4	25.3	2.9
580	145	580	58	31	3-4	26.8	3
600	150	600	60	32	2-6	29.7	3.2
610	150	610	61	30	2.5-4	30.5	3.3
630	160	630	63	36	2-6	35.2	3.6
650	160	650	65	33	2-6	37	3.8
700	170	700	70	33	2.5-5	45.5	4.3
750	180	750	75	33	2-5	55.2	4.9
790	180	790	79	25	2-5	60	5.3
800	190	800	80	33	2-7	66.1	5.6
850	200	850	85	34	2.5-5	78.4	6.3
900	205	900	90	29	2.5-5	89	6.9
950	225	950	95	39	2.5-6	110.9	7.9
1000	245	1000	100	50	2.5-6	135.8	8.9
1100	260	1100	110	45	2.5-5	172.2	10.5
1200	290	1200	120	56	3-5	231.2	12.7
1250	295	1250	125	51	3-5	252.9	13.6
1270	280	1270	127	33	3-5	240.8	13.4
1300	310	1300	130	57	3-6	289.2	14.8
1400	340	1400	140	68	3-6	371.1	17.4
1500	350	1500	150	58	3-6	431.9	19.5
1600	370	1600	160	59	3-6	518.1	22
1800	385	1800	180	34	4-5	633	26.5

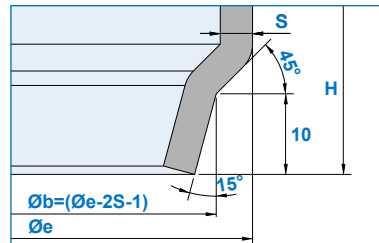
TYPES OF ACHIEVABLE EDGES



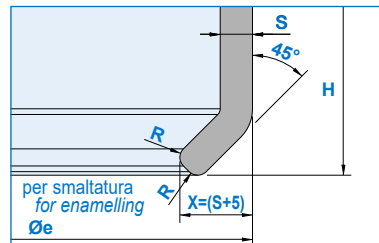
B1
TRIMMED



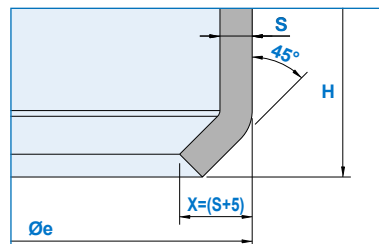
B3
EDGED
S ≤ 3mm



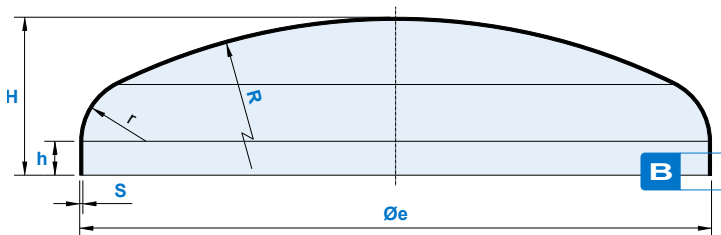
B4
EDGED
S > 3mm



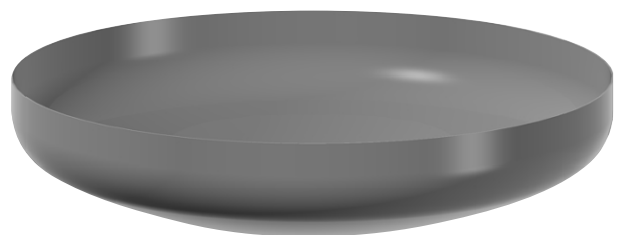
B6
EDGED 45°
FOR ENAMELLING



B7
EDGED 45°



$$R = \text{Øe} ; r = \text{Øe} / 10 \text{ (Radius DIN28011)}$$



* the dimension h and the capacity V have been calculated for trimmed dished heads with S = 3mm | **the theoretical weight indicated is to be multiplied by the thickness in mm



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